

## Garant

### "5 in 1" drilling and turning tool 1.5×D, left-hand, Ø DC: 18mm



## Order data

Order number	268464 18
GTIN	4045197975225
Item class	21K

## Description

### Version:

With internal cooling.

Plain shank.

### Application:

Face turning, longitudinal turning, drilling, internal longitudinal turning, countersinking.

### Note:

- Choose corner radii as large as possible.
- Always use internal cooling for drilling (at least 5 bar).

## Technical description

Nominal Ø D	18 mm
Bore Ø tolerance D	0/+0.33 mm
Indexable insert No. 268472 – 268496	WCHX 0903..
Pack of insert screws	269028 34
Reach L <sub>1</sub>	27 mm
Shank Ø D <sub>s</sub>	25 mm
Overall length L	135 mm
Series	"5 in 1"
Application type	left-hand
Through-coolant	yes

Type of product

Boring bar

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**Accessories**

Torque screwdriver with scale, to take interchangeable blades maximum torque 500 cNm

659957 500

PrecisionBit for Torx®, 1/4 inch E 6.3 Torx® profile TX15

674248 TX15